

APR 03 2018



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D350-689-023
Job Sheet 175253



Part No: D350-689-023

Job Qty: 1 ea

Part Name: Floor Provisions Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 36 IPP Rev:A 08-12-23 new issue DD verified by:EC IPP Rev:B revise route seq DD
10.02.12 vried byJLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG004
(ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/16/18	4/16/18	0.00	0.00	Start Up Stores/Pkg-1		APR 13 2018
110	Packaging	1 pcs	4/16/18	4/16/18	0.00	0.00	Packaging1-3		Smb
120	QC	1 pcs	4/16/18	4/16/18	0.00	0.00	QC4		Smb
125	DC	1 pcs	4/16/18	4/16/18	0.00	0.00	DC		Smb
130	Packaging	1 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	1 Ea	4/16/18	4/16/18	0.00	0.00	QC21		APR 20 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-023 CHG004

Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-023 Location: FG027

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3027-7	Clip	4 Ea (4 ea)	90-Start up Operation	5050567
D3811-041	Seat Track Assembly	1 Ea (1 ea)	90-Start up Operation	5058081
D4575-1	Beam	1 Ea (1 ea)	90-Start up Operation	5045034
D4575-3	Doubler	1 Ea (1 ea)	90-Start up Operation	5025079
MS21042L3	Nut	9 Ea (9 ea)	90-Start up Operation	5038704
MS24694-S50	Screw	9 Ea (9 ea)	90-Start up Operation	5034410
NAS1149D0363J	Washer	9 Ea (9 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3027-7	4	16	0
	D3811-041	1	1	0
	D4575-1	1	7	0
	D4575-3	1	19	0
	MS21042L3	9	2,790	0
	MS24694-S50	9	268	0
	NAS1149D0363J	9	3,022	0



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Container No: S062979



Part: D350-689-023

Job No: 175253

Serial No/Batch: S062979

Revision:

Inspector:

Date: 04/19/18

Part Specifications
Specifications could not be found.

Plex 3/29/18 4:17 PM Dart.Gagnon.Michelle

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)